

How to Load and Calibrate SM-CM Product on the SM4 PLUS Printer

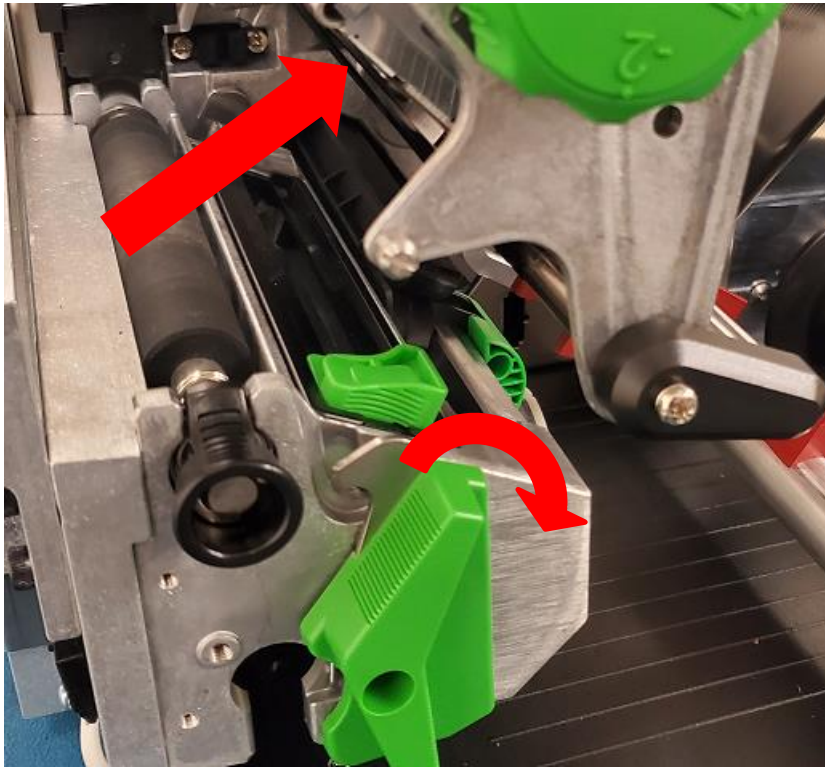


Important: The Cutter is not used when printing on SM-CM Product

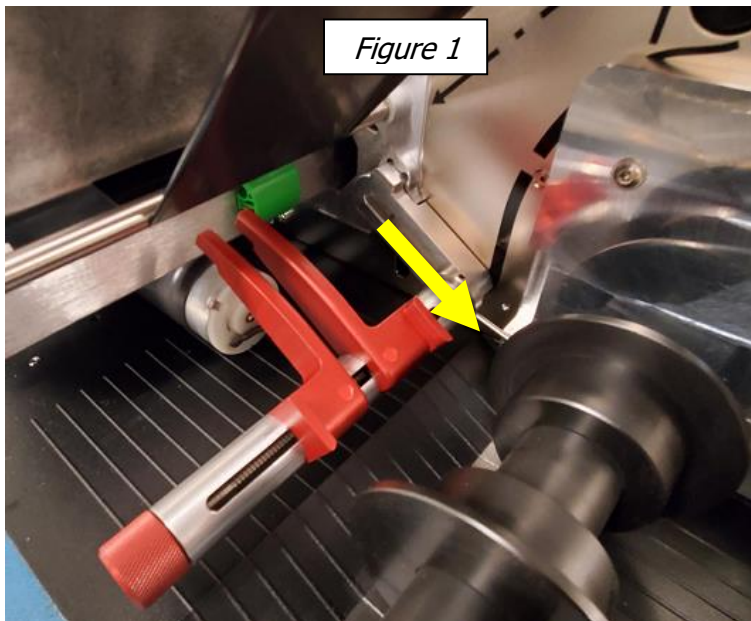
1. Open the **Printer Access Cover**.



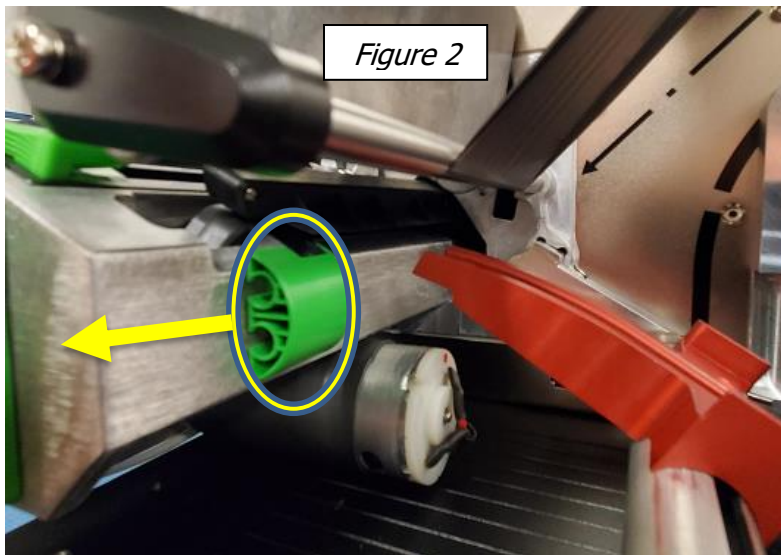
2. Turn the green **Print Head Latch** to the right to unlock and open the print head.



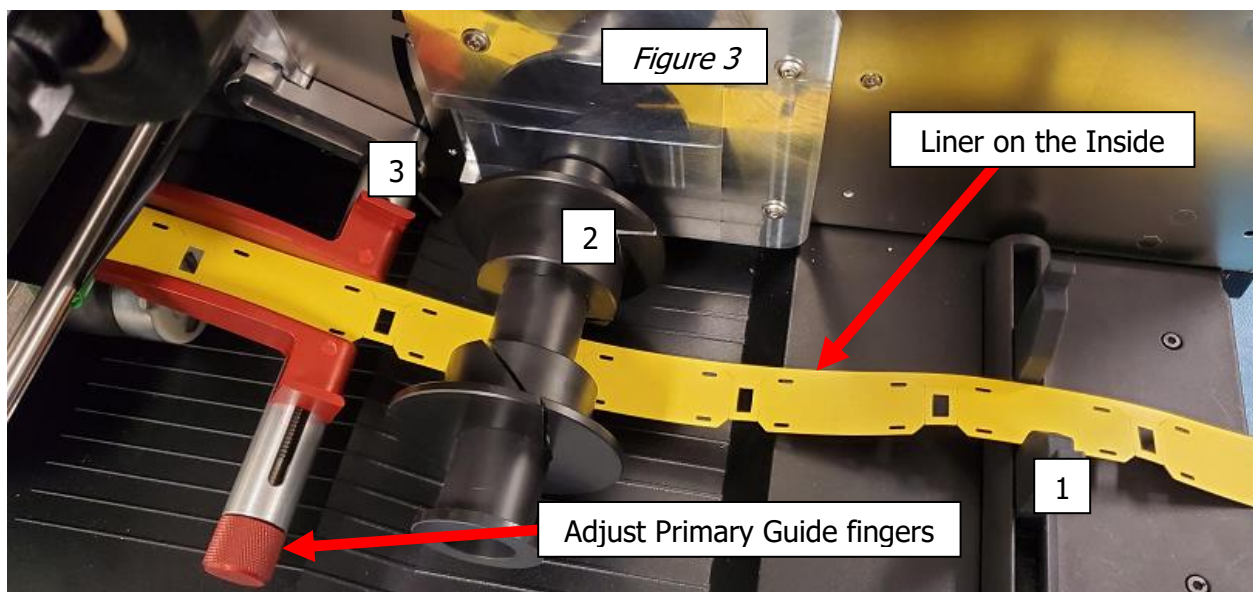
3. Unlock then slide the Primary Guide away from the print head. *See Figure 1*



4. Next, slide the sensor out that is under the print head using the green handle. See *Figure 2*



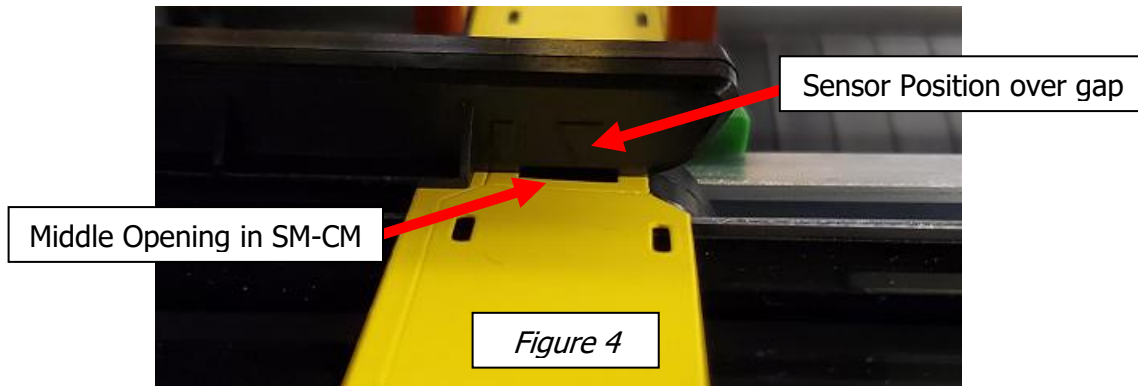
5. Route the SM-CM Product through the printer as follows:
- Guide the product between the back guide (1) then under the middle guide (2). Next, place it in-between the Primary Guide fingers (3). The side with the liner should be facing on the inside. See *Figure 3*



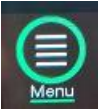

- Using the red knob, adjust the red guide fingers until they are in close proximity to the product on each side.
Important: The SM-CM product should move freely in the guides.

- Slide the SM-CM product in-between the sensor so that the imprinted triangle on the sensor arm is directly over the opening in the middle of the product. *See Figure 4*

NOTE: The imprinted triangle may be difficult to see, so using a light source to view it may be the best option.



- With the SM-CM Product in position, close down and lock the print head.
- To turn off the Cutter on the physical printer, go to the front panel and tap the

MENU icon  then select **SETTING** . Tap on **PRINT MODE** then change it to **NONE**. Return to the main screen.

- On the front panel, tap the **MENU** icon  then select **SENSOR** . Tap on **AUTO CALIBRATION** then select **GAP**. The printer will calibrate and feed out approximately 2-5 markers then stop.

- Your SM-CM Product is now calibrated on the printer and is ready for printing.
IMPORTANT! The product will need to be re-calibrated after each print job!