



SumiMark IV PLUS Printer Settings

This document details the correct settings for the SumiMark IV PLUS Marking System. Settings highlighted in **BOLD** are critical to printer operation and should be changed only when requested by SEIP technical support. To access the settings, press **MENU** on the printer display screen.

PRINTER MENU OPTION	CORRECT SETTING
Command Set	TSPL
Speed	4ips
Density	10
Direction	0
Print Mode	Cutter Mode
Offset	-35 Dot
Shift X	20 Dot
Shift Y	0 Dot
Reference X	0 Dot
Reference Y	0 Dot
Code Page	850
SENSOR	CORRECT SETTING
Manual Calibration	Standard
Threshold Detect	Auto
Maximum Length	372mm
ADVANCED	CORRECT SETTING
Min. Paper	0mm
Max Gap/Mark	0mm



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