



## SumiMark IV 300 DPI Printer Settings

This document provides the correct settings for the SumiMark IV 300 DPI Marking System. Settings highlighted in **BOLD** are critical to printer operation and should be changed only if necessary.

Printer Front Panel Menu Option	Correct Setting	Default or Editable
<b>Print Mode</b>	<b>Direct Thermal</b>	Editable
Auto-Cal. Mode	Mode 1	Default
Control Code Set	Standard	Default
<b>Cut Peel Offset</b>	<b>+014</b>	Editable
<b>TPH Ver Offset</b>	<b>+000</b>	Editable
Recover Print	Disable	Default
<b>Cutter Installed</b>	<b>Yes</b>	Editable
<b>Cutter Type</b>	<b>Rotary - Normal</b>	Editable
<b>Cut Mode</b>	<b>Normal</b>	Editable
Win. Con. Len.	000	Default
Base Speed	000	Default
Counting	Up or Down – User’s Choice	Editable
<b>Media Sensor Type</b>	<b>Gap</b>	Editable
<b>Backfeed</b>	<b>Disabled</b>	Editable
Base Darkness	+000	Default
Baud Rate	9600	Default
Parity	None	Default
Length	8 Data Bits	Default
Clear Flash	No	Default
DHCP	Disable	Editable
IP Address	192.168.001.100	Editable
Subnet Mask	255.255.255.000	Editable
Default Gateway	192.168.001.001	Editable
MAC Address	Varies - Unique to Specific Printer	Default

Instructions on how to change settings on front panel of printer:

1. Take printer Offline by pressing Pause (middle) button.
2. Press Feed button first, then Pause button almost simultaneously.
3. To change individual menu options, press and hold Feed button, then Cancel button. Each time you press Cancel button, a new menu option appears.
4. To edit a specific menu option, navigate to the menu option you wish to change then press Cancel button, which causes menu option to flash. Then press and hold Feed button. While holding Feed button, press Cancel button to select correct option. Once correct option is chosen, release all buttons and press Cancel button to save setting.
5. Once correct settings are verified, bring printer back Online by pressing Pause button 2x.



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