



◆ SUMITOMO ELECTRIC INTERCONNECT PRODUCTS

## Loading SumiMark Tubing

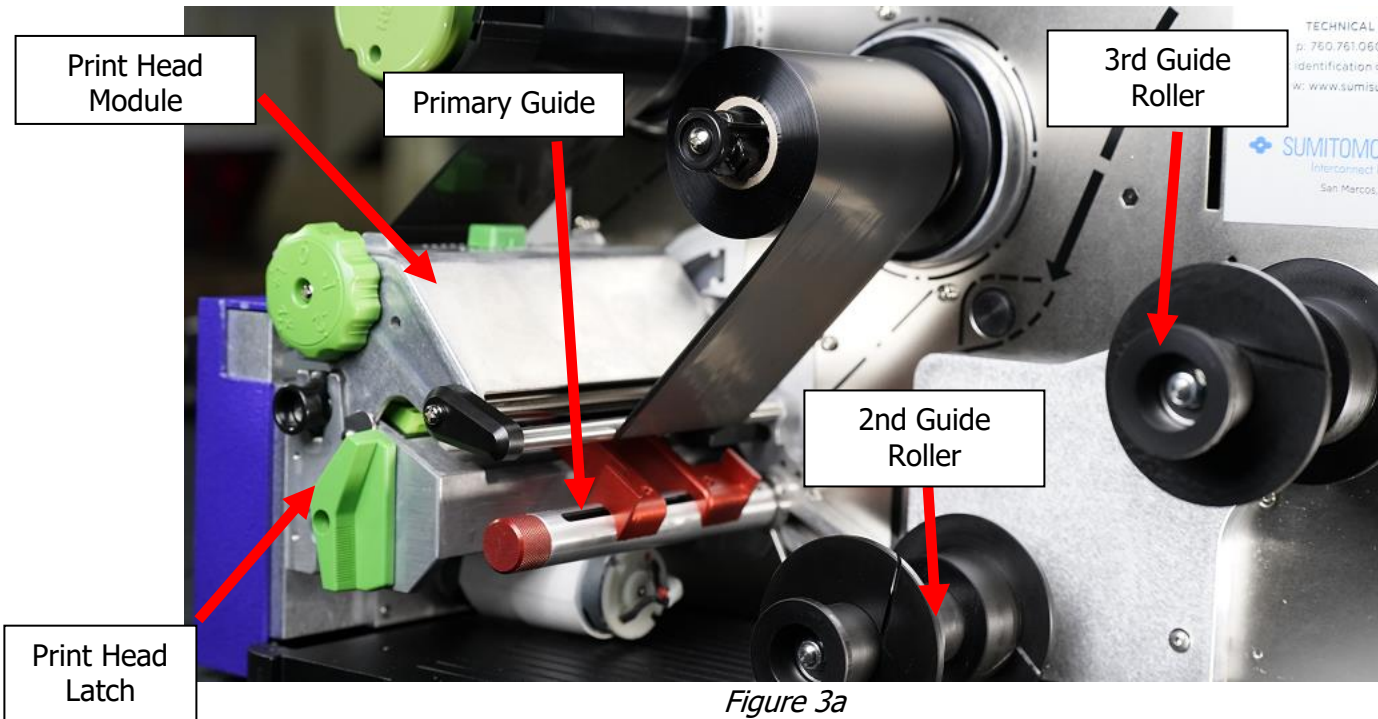


Figure 3a

1. Open the **Printer Lid**
2. Turn the green **Print Head Latch** to the right to unlatch and open the **Print Head Module**.
3. Feed the SumiMark® tubing from the spool on the freestanding **Spool Assembly**. Tubing should be feeding from underneath the spool and into the back of the **SumiMark IV PLUS** printer.
4. Route the SumiMark tubing through the three (3) **Guides** as follows:
  - a. First, guide the tubing under the Print Head and out through the cutter. Refer to *Figure 3b*.

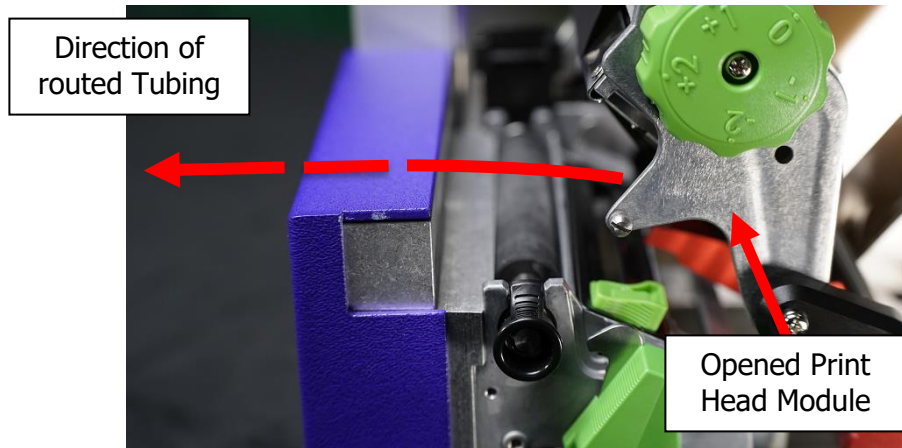
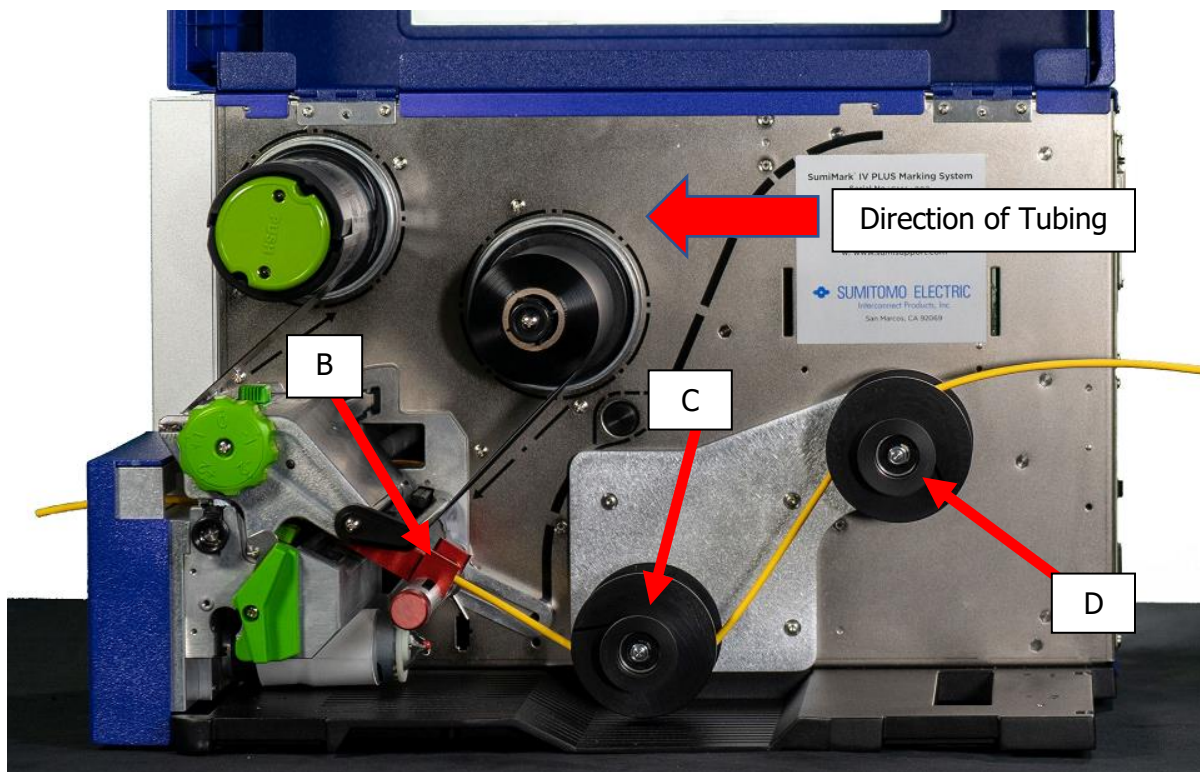


Figure 3b

- b. Slide the tubing over the **Primary Guide** between the red guide fingers.
- c. Slide the tubing under the **2nd Guide Roller** between the adjustable rollers.
- d. Slide the tubing over the **3rd Guide Roller** between the adjustable rollers.



5. Adjust the **Guides** on each roller until they are a hair's width from, but not touching, the tubing on each side. **Important: The tubing should move freely between all guides.**
6. While pushing down on the **Print Head Module**, turn the **Print Head Latch** left to lock the print head into the fully closed position.

Please visit our support site at [www.SumiSupport.com](http://www.SumiSupport.com) for more information regarding the SumiMark and Sumitag printers.



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