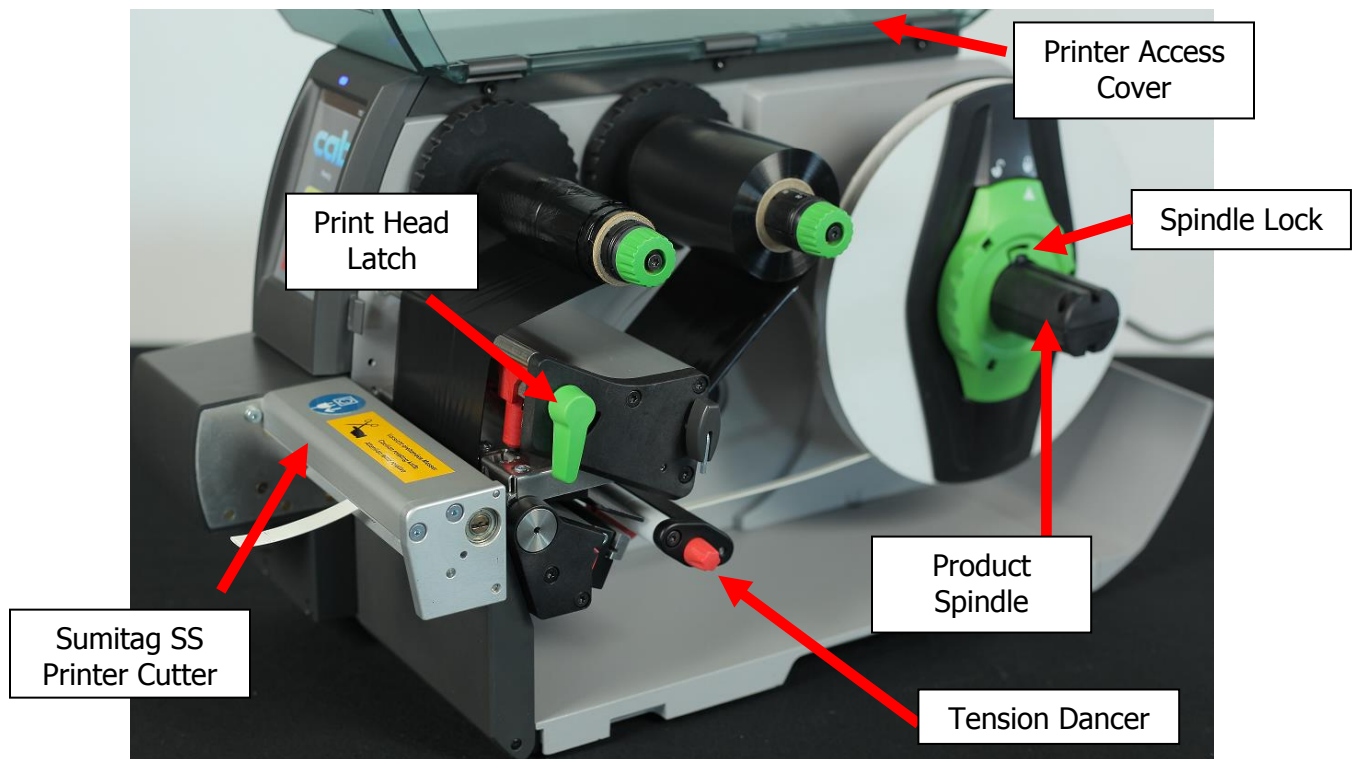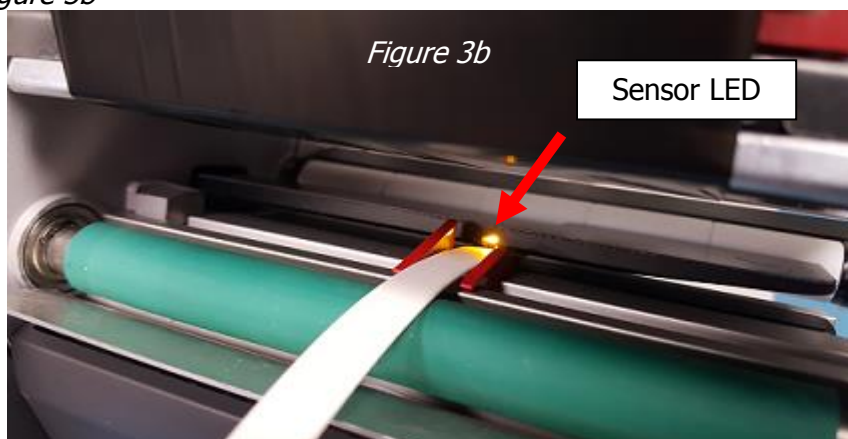# Loading Continuous Tubing into Sumitag Printer

1. Open the **Printer Access Cover.**
2. Rotate the green **Print Head Latch** counter-clockwise to open the print head.
3. Unlock and remove the **Spindle Lock** from the **Product Spindle**
4. Slide the Sumitag® tubing spool onto the **Product Spindle**. Tubing should be feeding clockwise from under the spool.
5. Route the Sumitag HPC tubing through the printer as follows:
   a. First, guide the tubing under the Print Head and out through the cutter.
   b. Slide the tubing under the **Tension Dancer** between the red guide fingers.
   c. Using the red knob, adjust the red fingers until they are in close proximity, but not touching, the tubing on each side.
      Important: The tubing should move freely between the guides.
6. Slide the sensor out over the tubing so that the amber sensor LED is directly over the tubing. See *Figure 3b*

Figure 3b

7. Turn the **Print Head Latch** clockwise to the fully closed position. You are now ready to print.