

# HPC High Performance Continuous 3:1 Shrink Ratio Military Specification



## **Specifications:**

SAE-AMS-DTL-23053/5\*

\*Except for dimensions longitudinal change NSA 937201

#### **Recommended Printer & Ribbon:**

Sumitag Printers: STP-300 SS & DS

Ribbon: SM3 Super Ribbon

#### **Print Performance:**

Adherence: SAE-AS5942

MIL-STD-202G, Method 215J

## **Product Overview:**

Military specification, flexible, flame retarded, self-extinguishing, 3:1 shrink ratio, heat-shrinkable tubing. Excellent chemical and mechanical properties with low friction surface. Continuous design allows for customized marker lengths. Sumitag<sup>™</sup> HPC products are specially conditioned for printing with our range of Sumitag<sup>™</sup> printers and qualified ribbons.

### **Product Features:**

- Operating temperature range –55°C to +135°C.
- Continuous format for cut-to-length requirements and cost savings.
- Flame retardant. Self-extinguishing.
- RoHS complaint.
- Colors white and yellow standard. Others available.

## **Applications:**

- Wire identification
- Strain relief
- Wire protection
- Abrasion protection
- Fluid resistance

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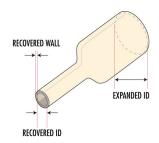
MIL-STD-202G, Method 215J

Store in original packaging

## **Technical Specifications:**

Property	Value
Continuous Operating Temperature	-55°C to +135°C
Shrink Temperature	+90°C
Longitudinal Change	+5% to -15% Max
Tensile Strength	10.3 MPa Min
Elongation at Break	200% Min
Secant Modulus	173 MPa Max

Product	Supplied ID	Recovered ID	Recovered Wall	Color
Reference	Min. (Inches)	Bore Max. (Inches)	Nominal (Inches)	Code
1100 4/40	0.000	0.004	0.000	
HPC 1/16	0.063	0.021	0.020	
HPC 3/32	0.093	0.031	0.019	BK = Black
HPC 1/8	0.125	0.043	0.023	BN = Brown
HPC 3/16	0.187	0.063	0.020	
HPC 1/4	0.250	0.083	0.027	RD = Red
HPC 3/8	0.375	0.125	0.031	OE = Orange
HPC 1/2	0.500	0.165	0.033	YW = Yellow
HPC 3/4	0.750	0.245	0.039	GN = Green
HPC 1	1.000	0.333	0.047	BE = Blue
HPC 1.5	1.500	0.500	0.050	VT = Violet
				GY = Grey



All sizes sold on 30 meter length spools.